

AP AYRSHIRE
PRECISION





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AGILE, CAPABLE AND CONSISTENT SINCE 1969

Ayrshire Precision specialises in the sub-contract manufacture of high quality machined parts for the oil and gas, aerospace, nuclear and general engineering sectors. As experts in machining ferrous and non-ferrous materials, we offer the highest level of service, matched by fast turnaround and meticulous compliance to customer specific requirements.

Established for over 50 years, our business success is built on our consistency, reliability and confidence in our capabilities. Working to exacting standards with a wide range of materials including steels, stainless steel, duplex and high temperature alloys, we deliver precision machined components to customers across the UK.

CAPABILITIES

Machining

Our service encompasses the machining of most metal components. We regularly machine non-ferrous alloys, mild steel, carbon & alloy steel, stainless steel, duplex and heat-resistant alloys including welded overlay. We are able to manufacture round components from 50mm dia. up to a maximum of 1200mm dia. and to a maximum length of 2 metres between centres. Our prismatic capabilities allow us to machine up to 2m x 1.5m x 1.2m.

Quality, Inspection & Testing

Our quality management system is registered with BSi to ISO9001 and we have full CMM inspection capability for all products that we manufacture. We are able to carry out NDT to PCN Level 2 for both MPI and LPI.

ERP System

APE uses the Progress Plus ERP platform to run our business, the system allows us to integrate all aspects of our business, giving us access to all the key information we require to allow us to run our business profitable and efficiently.



Programming

We use Autodesk Fusion 360 for the programming of our parts and Cimco DNC-Max for the storage of our programs and the transfer of programs to and from our machine tools across our hard-wired network.



Agility

Careful and efficient scheduling on Progress Plus allows us to deliver every one of our jobs on time. However, we can also be flexible and do our utmost to accommodate urgent requests from customers, without risking existing deadlines.



Capacity

Significant investment in machine tools in recent years gives us the capacity for most situations, normal working hours allows us a 2 shift dayshift/backshift system, however 24/7 working is possible for the most demanding of schedules.



Consistency

We are completely confident in working with difficult materials and strive to achieve consistency at the highest level for each one of our customers. Our ability to accurately predict how a particular metal will react under stress and having the knowledge and expertise to deal with that allows us to offer a quality service where parts are always delivered within tolerance, as expected and on time.



COMPLIANCE



We've been ISO9001 certified for over 30 years

Having held ISO9001 certification for over 30 years, our quality management system includes full traceability from the moment materials arrive on our site, until the finished products leave our premises.



We always take the time to understand your requirements

Taking time at the beginning of the process to fully understand precisely what each customer requires for every single job, we make sure our products comply with the standards asked for chemically, physically and dimensionally.



We'll provide you with a full documentation Pack

We issue a full documentation pack for each job. This varies depending on each individual customer requirement and often consists of as many as a dozen documents. Typical documentation covers items such as Certificate of Conformity, Mill Test Certification, Non-Destructive Testing, Coating, Painting, Hardness Testing and Heat Treatment.

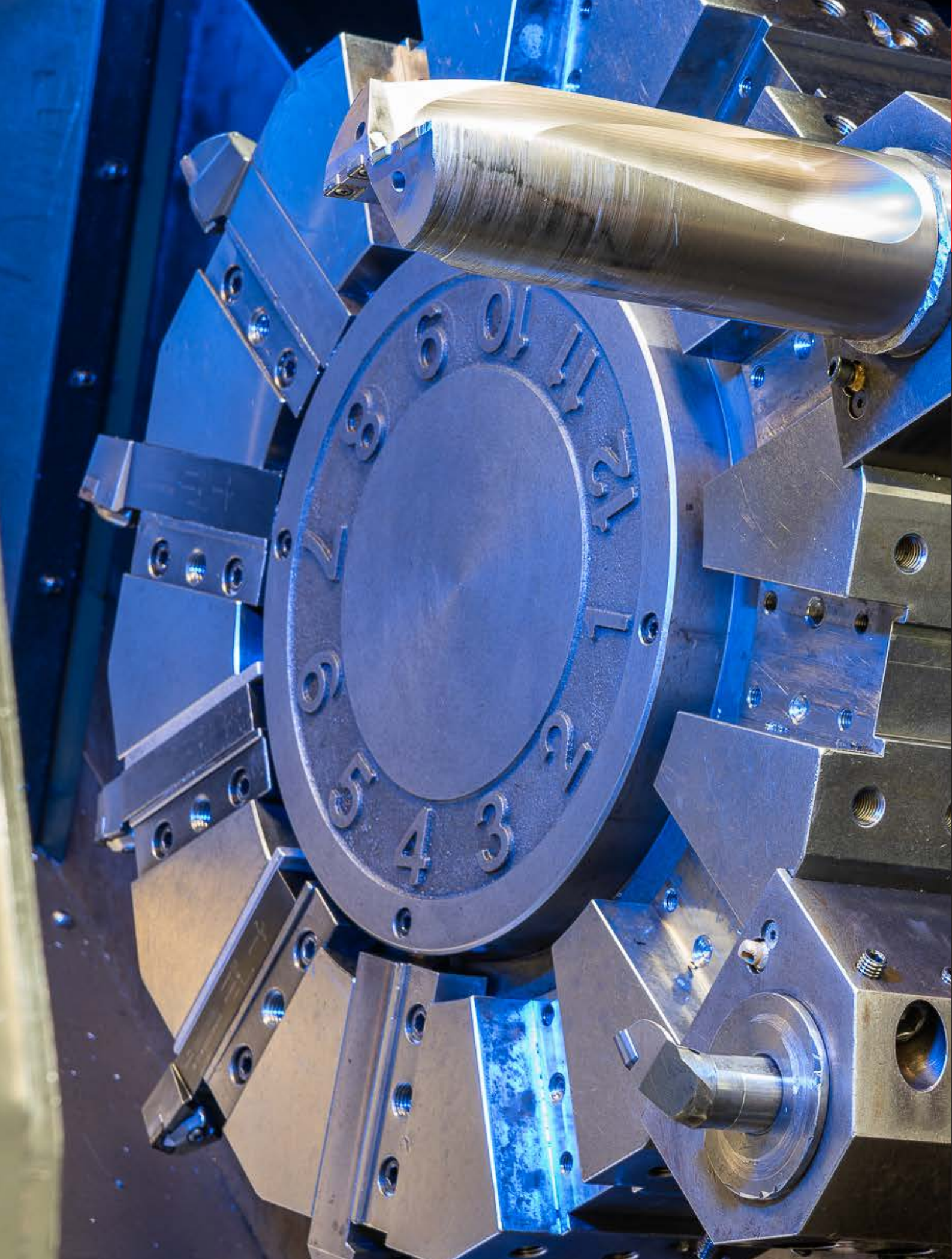
PLANT LIST

Ayrshire Precision have an extensive list of industrial machinery which we encourage any potential customers to view via our Plant List. As this list may change in the future we believe the best way to make sure that it is kept up-to-date as possible is by maintaining an online version only rather than print. So please use the QR code on the opposite page to view and/or download the latest version of our Plant List.



Alternatively you can view our Plant List by visiting:
www.ayrshire-precision.co.uk/plant-list





ABOUT US

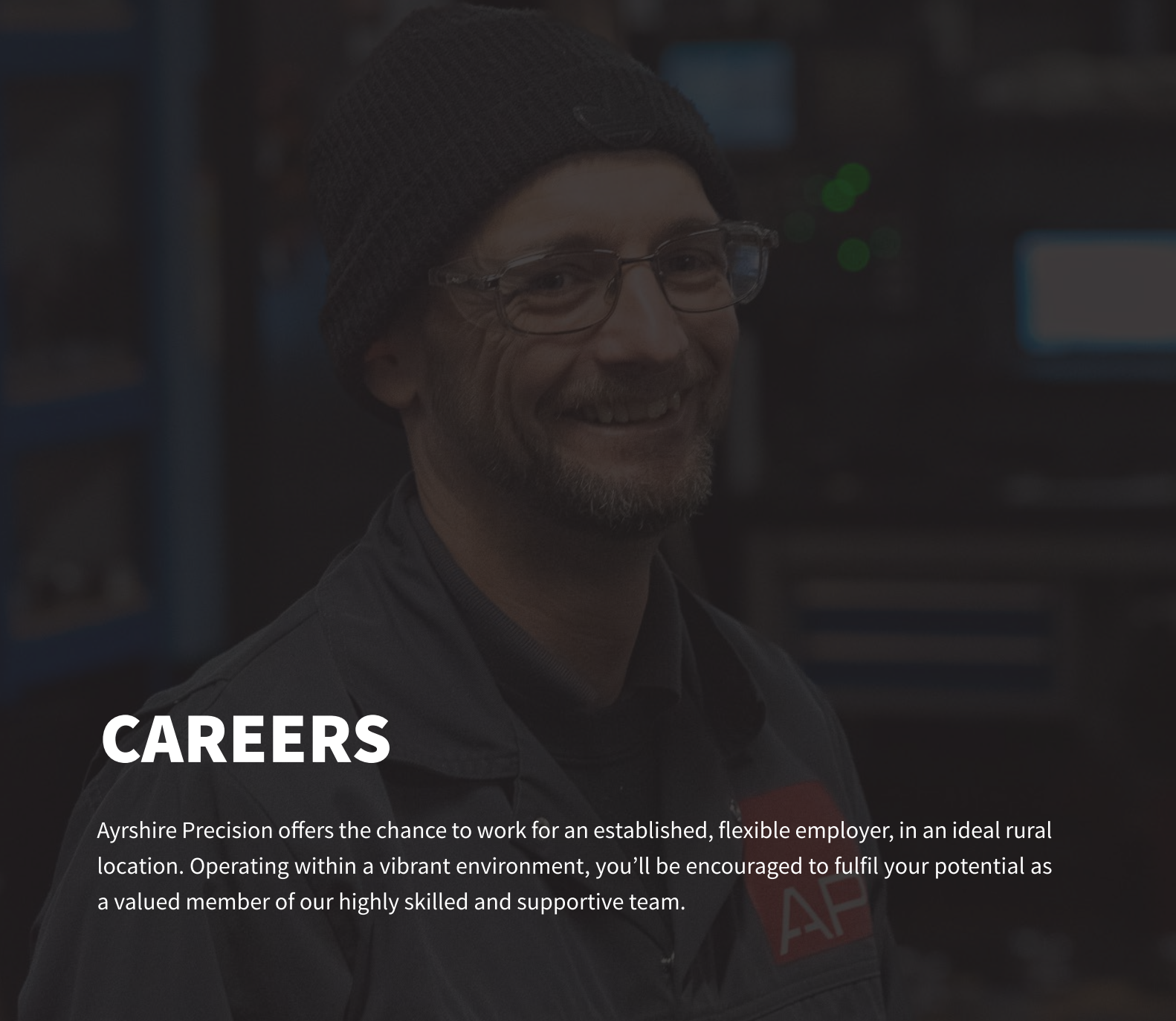
First established in 1969, Ayrshire Precision has evolved and grown steadily over the decades to become a high capacity manufacturer of quality machined components for numerous industry sectors, in particular oil and gas.

Based in Coylton in South Ayrshire, we are a key local employer with a skilled team of craftspeople, many of whom have progressed through our four-year Apprenticeship Programme.

Working with several prestigious customers, we are well known for our honest, 'no nonsense' approach, where we do what we promise, to the standard and timescale agreed.

We believe in building personal relationships with each one of our customers. Keeping in regular communication throughout each process, we are fully aware our reliability is central to our customer's business success.

As a consistent, accurate and responsive supplier, we are continuously learning and improving for both established and new customers, while investing in our equipment and software to keep us competitive in our field.



CAREERS

Ayrshire Precision offers the chance to work for an established, flexible employer, in an ideal rural location. Operating within a vibrant environment, you'll be encouraged to fulfil your potential as a valued member of our highly skilled and supportive team.

APPRENTICESHIP PROGRAMME

We're firm believers in growing our own talent, with over half our current team starting out as Craft Apprentices. If you have the right attitude and are willing to take pride in your products, our four-year Apprenticeship Programme could be for you. We'll develop your skills on our machines and support you through qualifications at Ayrshire College – all while earning a full-time wage.

For more information on our next intake of Craft Apprentices, please email info@ayrshire-precision.co.uk



CONTACT US

-  **Address**
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Factory Opening Hours

Monday	8:00am – 4:30pm
Tuesday	8:00am – 4:30pm
Wednesday	8:00am – 4:30pm
Thursday	8:00am – 4:30pm
Friday	8:00am – 1:30pm
Saturday	closed
Sunday	closed

